

WAREWASHING



Glass and dishwashers **ECOMAX G404**

Spare Parts Catalogue

EN

Valid for the following models:**ECOMAX G404**

ECO G404-10B ECO G404S-10B
ECO G404-12B ECO G404S-12B
ECO G404-20B
ECO G404-32B
ECO G404-90B

Note:

For other voltages or electric components, refer to the wiring diagram shipped with the machine. Observe wiring diagram.

Legende

Recommended spare parts / operation important parts



Wearing parts

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Product disclaimer

Installations and repairs carried out by non-authorized technicians or using non-genuine spare parts, and any technical alterations to the machine not approved by the manufacturer will invalidate the manufacturer's warranty and product liability.

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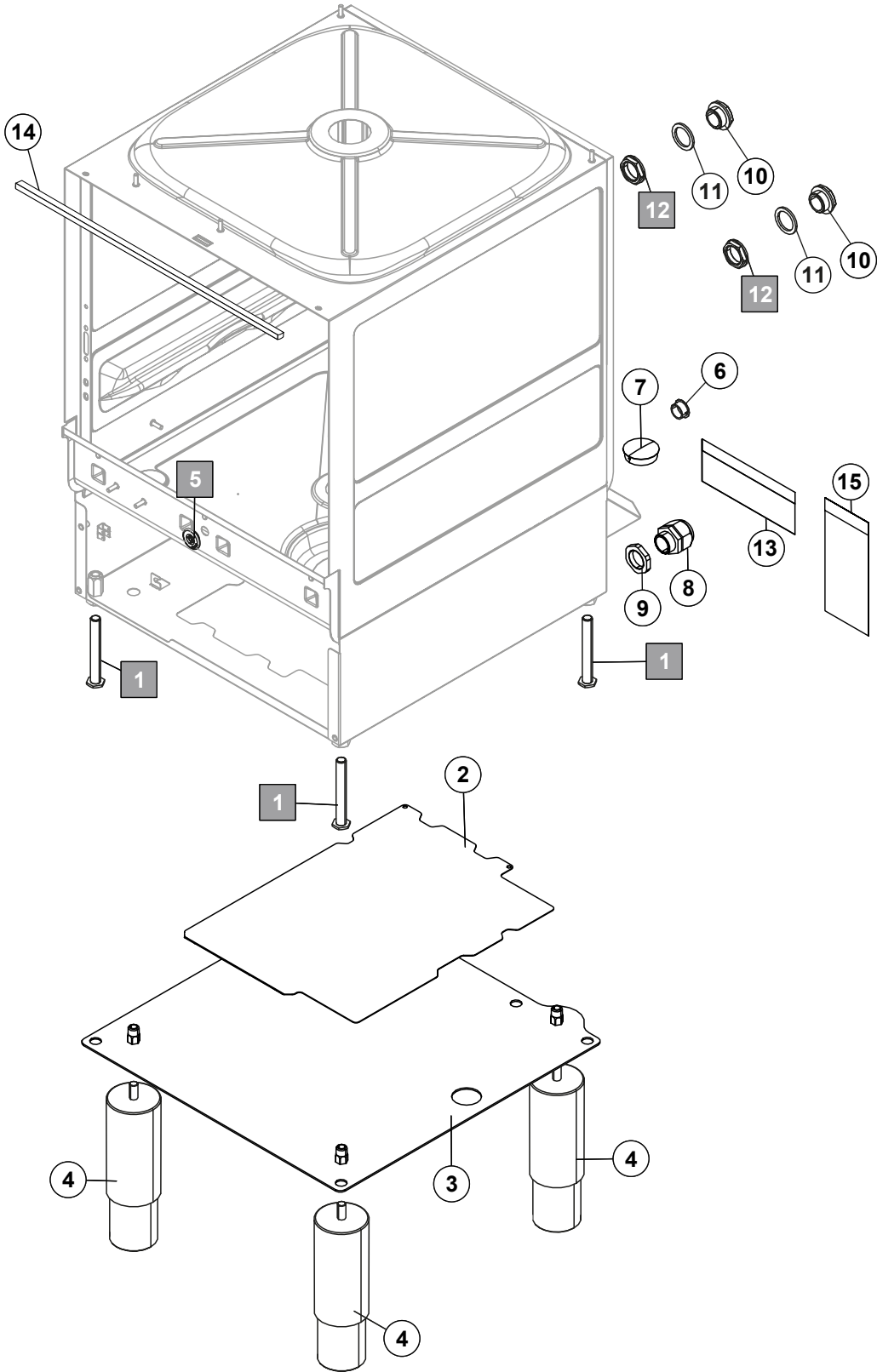
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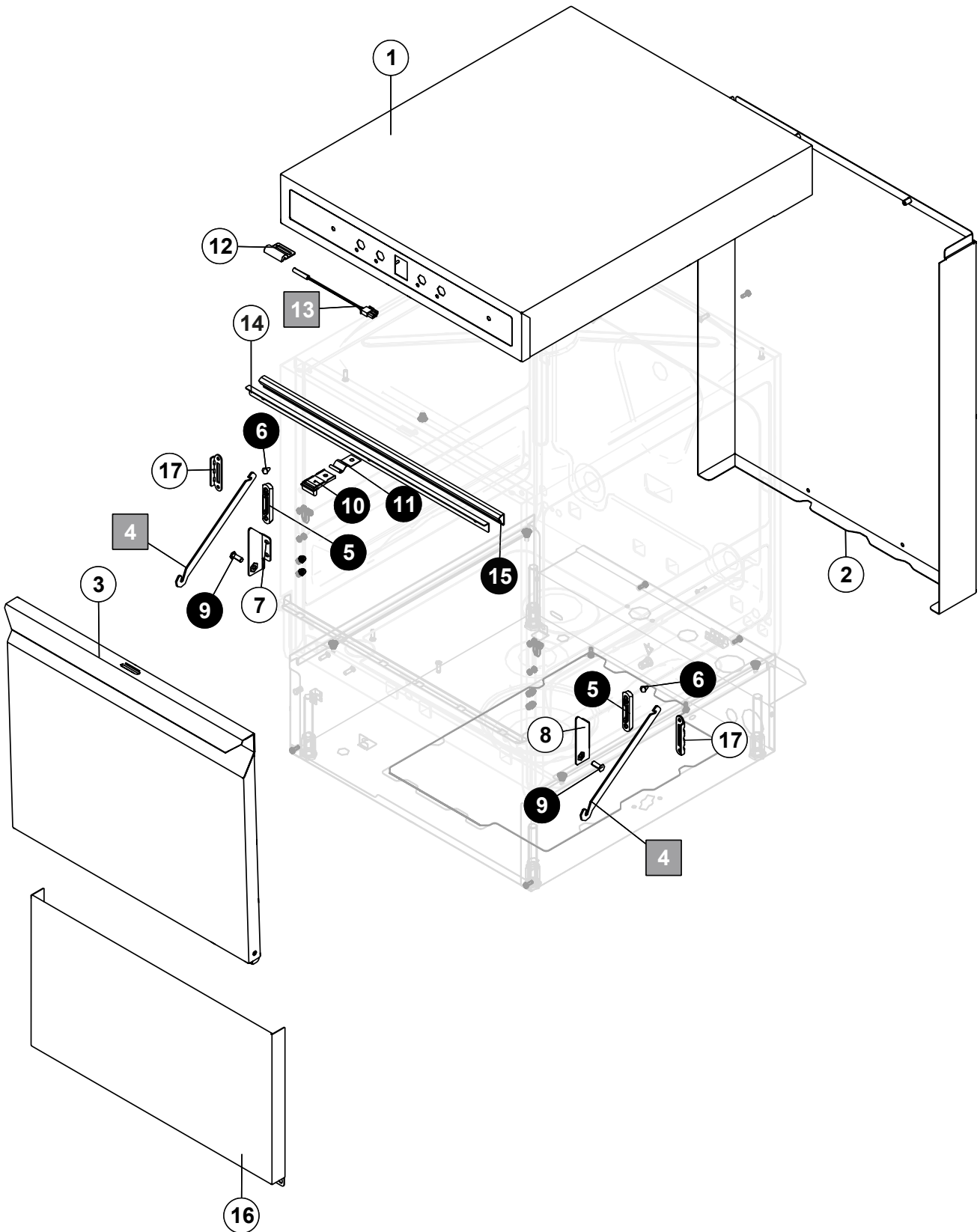
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1. Casing



Pos. no.	Part number	Part name	Remarks
1	01-515197-001	Adjustable feet	
2	04-005137-011	Base cover	
3	04-005194-001	Base cover	only Australia: ECO G404-90B
4	00-899605-003	Adjustable feet	only Australia: ECO G404-90B
5	04-005355-001	Plug	
6	00-895609-001	Plug	
7	00-895609-003	Plug	
8	00-695661-004	Cable duct	
9	00-695664-004	Counter nut	
10	01-297500-001	Plug	
11	00-775305-001	Gasket	
12	00-324384-000	Nut	
13	01-240283-005	Protective sheet	
14	00-168834-016	Sealing tape	
15	01-240283-006	Protective sheet	

2. Covering



Pos. no.	Part number	Part name	Remarks
1	04-005129-002	Top Cover	
2	04-005135-001	Rear side cover	
3	04-005142-001	Door	
4	04-005151-001	Rod	
5	04-005343-001	Stop	
6	00-228828-001	Stopper	
7	04-005363-001	Hinge	
8	04-005349-001	Hinge	
9	04-005312-001	Hinge pin	
10	04-005325-001	Door latch	
11	04-005326-001	Spring	
12	01-515259-001	Holder reed switch	
13	01-515276-001	Reed switch	
14	04-005094-001	Profile	
15	04-005341-001	Door sealing	
16	04-005223-001	Front panel	
17	04-005253-001	Stop	

3. Filling, boiler depressurised (without softener)



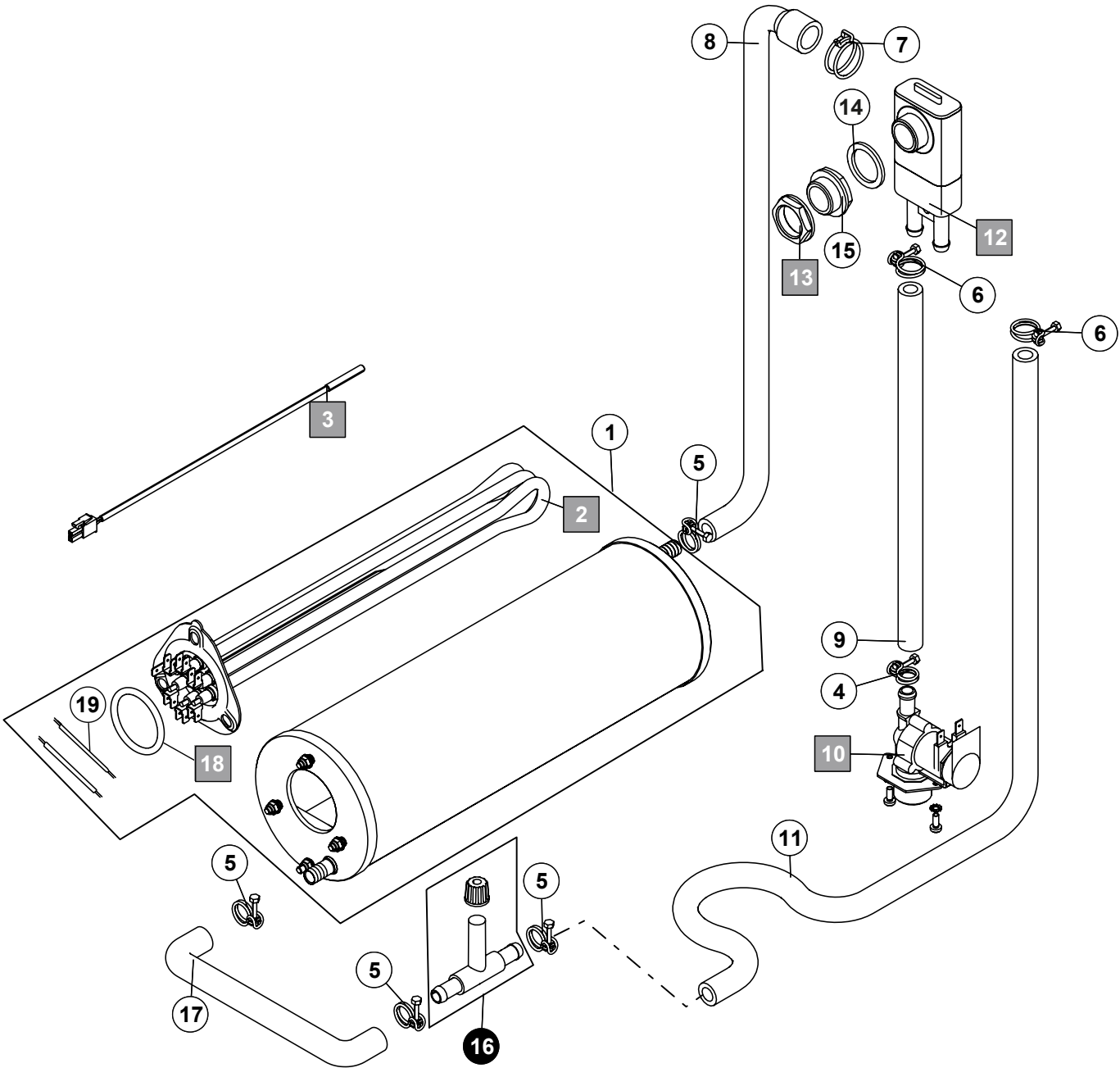
Models without Softener

Filling, boiler depressurised (without softener)

Pos. no.	Part number	Part name	Remarks
1	04-005167-001	Fill hose	
	01-510262-002	Fill hose	Australia
2	00-378525-001	Sealing with strainer	
3	00-883658-001	Filling valve	Boiler depressurised
	00-883658-002	Filling valve	Pressure boiler
	01-531690-003	Filling valve	G404-90B; pressure boiler
4	01-515331-001	Spare parts kit waterbreak	Boiler depressurised; incl. Pos. 5, 6 and 17
4a	04-006346-001	Spare parts kit air gap UK	WRAS / Spare part for UK only
5	00-775305-001	Gasket	
6	00-324384-000	Nut	
7	04-005184-001	Fill hose	
8	00-226568-002	Capacitor	
9	00-276903-056	O-ring	
10	00-323945-016	Hose clamp	Boiler depressurised
11	00-323945-018	Hose clamp	
12	00-323945-021	Hose clamp	
13	00-323945-035	Hose clamp	
14	00-883281-001	Fill piece kit	
15	00-324402-015	Hose	
16	00-324510-242	Hose clamp	Boiler depressurised
17	00-775531-001	Blind plug	
18	00-775612-001	Temperature sensor	
19	01-240372-001	Spare parts kit air chamber	incl. Pos. 9 and 23
20	01-240135-011	O-ring	
21	01-240761-001	Heating element - boiler	
22	01-246214-002	Spring band clamp	
23	00-324510-081	Spring band clamp	
24	01-246371-017	Hose	at waterbreak with flowmeter
25	01-246371-018	Hose	at rinse pumpe
26	01-297816-001	Tee	
27	01-515154-001	Bracket	
28	01-515260-001	Rinse pump	
29	00-775866-202	Pressure transmitter	
30	01-539645-001	Bracket	
31	04-005083-001	Boiler, cpl.	
32	04-005089-001	Hose	
33	04-005155-001	Bracket	
34	04-005172-001	Bracket	
35	00-227073-095	Jumper	
36	04-005098-001	Hose	
37	04-005097-002	Hose	

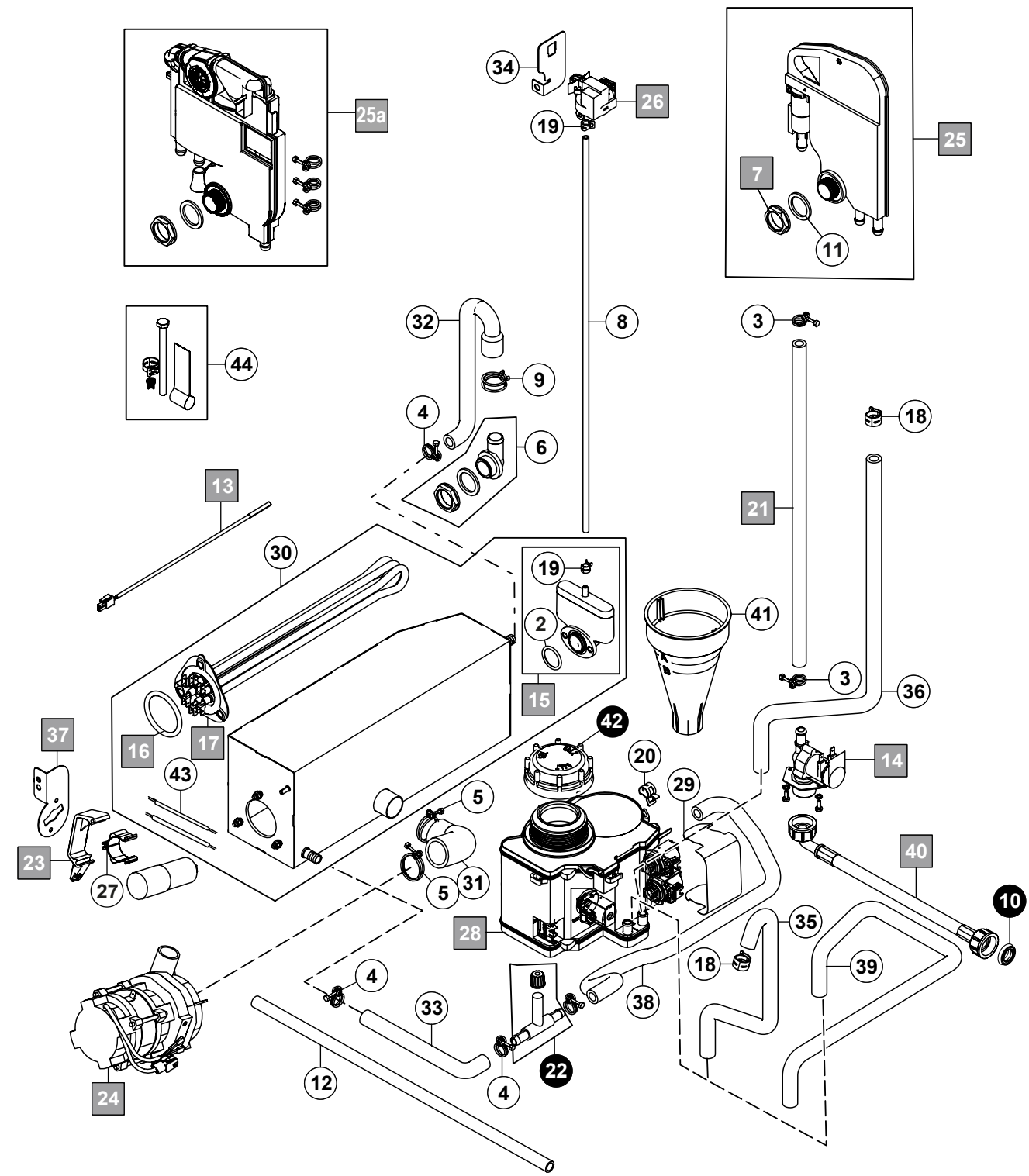
Filling, pressure boiler (without softener)

4. Filling, pressure boiler (without softener)



Pos. no.	Part number	Part name	Remarks
1	04-005057-001	Boiler, cpl.	pressure boiler
2	01-240761-001	Heating element - boiler	
3	00-775612-001	Temperature sensor	
4	00-323945-016	Hose clamp	
5	00-323945-018	Hose clamp	
6	00-323945-021	Hose clamp	
7	00-324510-242	Hose clamp	
8	04-005170-002	Hose	
9	01-297802-004	Hose	
10	00-883658-002	Filling valve	
11	04-005184-001	Hose	
12	00-775759-002	Backflow preventer	
13	00-324384-000	Nut	
14	00-775305-001	Gasket	
15	01-297500-001	Plug	
16	01-297816-001	Tee kit	
17	04-005226-001	Hose	
18	01-240135-011	O-ring	
19	00-227073-095	Jumper	

5. Filling, boiler (with softener)



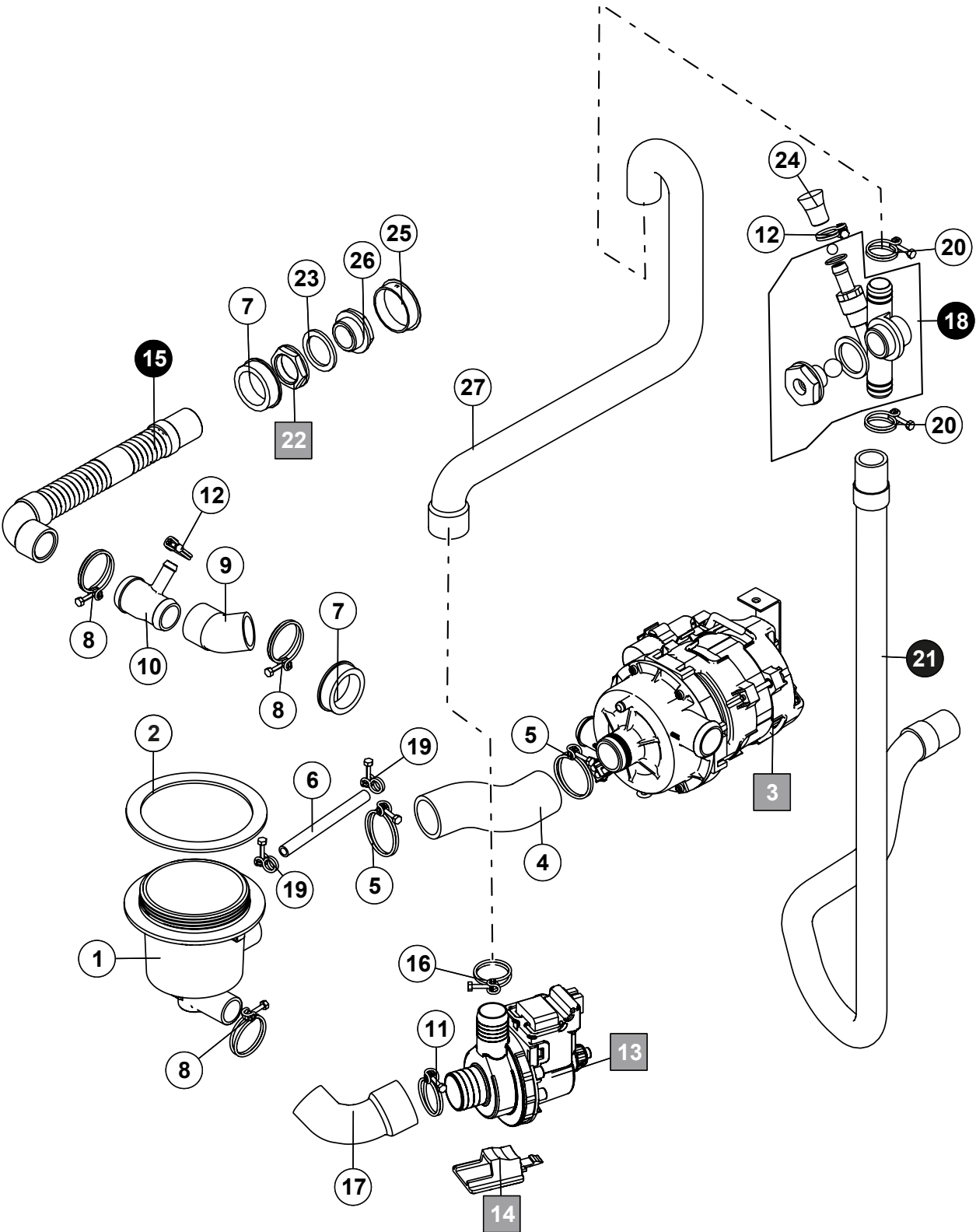
Pos. no.	Part number	Part name	Remarks
1	00-226568-002	Capacitor	
2	00-276903-056	O-ring	
3	00-323945-016	Hose clamp	
4	00-323945-018	Hose clamp	
5	00-323945-035	Hose clamp	
6	00-883281-001	Fill piece kit	
7	00-324384-000	Nut	
8	00-324402-015	Hose	
9	00-324510-242	Hose clamp	
10	00-378525-001	Sealing with strainer	
11	00-775305-001	Gasket	
12	00-775611-011	Hose	
	00-775611-003	Hose for UK only	Spare part for UK only
13	00-775612-001	Temperature sensor	
14	00-883658-001	Filling valve	
15	01-240372-001	Spare parts kit air chamber	incl. Pos. 2 and 19
16	01-240135-011	O-ring	
17	01-240761-001	Heating element - boiler	
18	01-246214-002	Spring band clamp	
19	00-324510-081	Spring band clamp	
20	01-246214-008	Spring band clamp	
21	01-246371-018	Hose	
22	01-297816-001	Tee kit	
23	01-515154-001	Bracket	
24	01-515260-001	Rinse pump	
25	01-515331-002	Spare parts kit waterbreak	incl. Pos. 7 and 11
25a	04-006346-001	Spare parts kit air gap UK	WRAS / Spare part for UK only
26	00-775866-202	Pressure transmitter	
27	01-539645-001	Bracket	
28	04-005030-001	Softener, cpl.	incl. cap + valves
29	04-005261-001	Protective sheet	
30	04-005083-001	Boiler, cpl.	
31	04-005089-001	Hose	
32	04-005097-002	Hose	
33	04-005098-001	Hose	
34	04-005155-001	Bracket	
35	04-005162-002	Hose	with pump drain only
36	04-005163-002	Hose	
37	04-005172-001	Bracket	
38	04-005175-001	Hose	
39	04-005180-001	Hose	
40	04-005356-001	Fill hose	

Models with Softener

Filling, boiler (with softener)

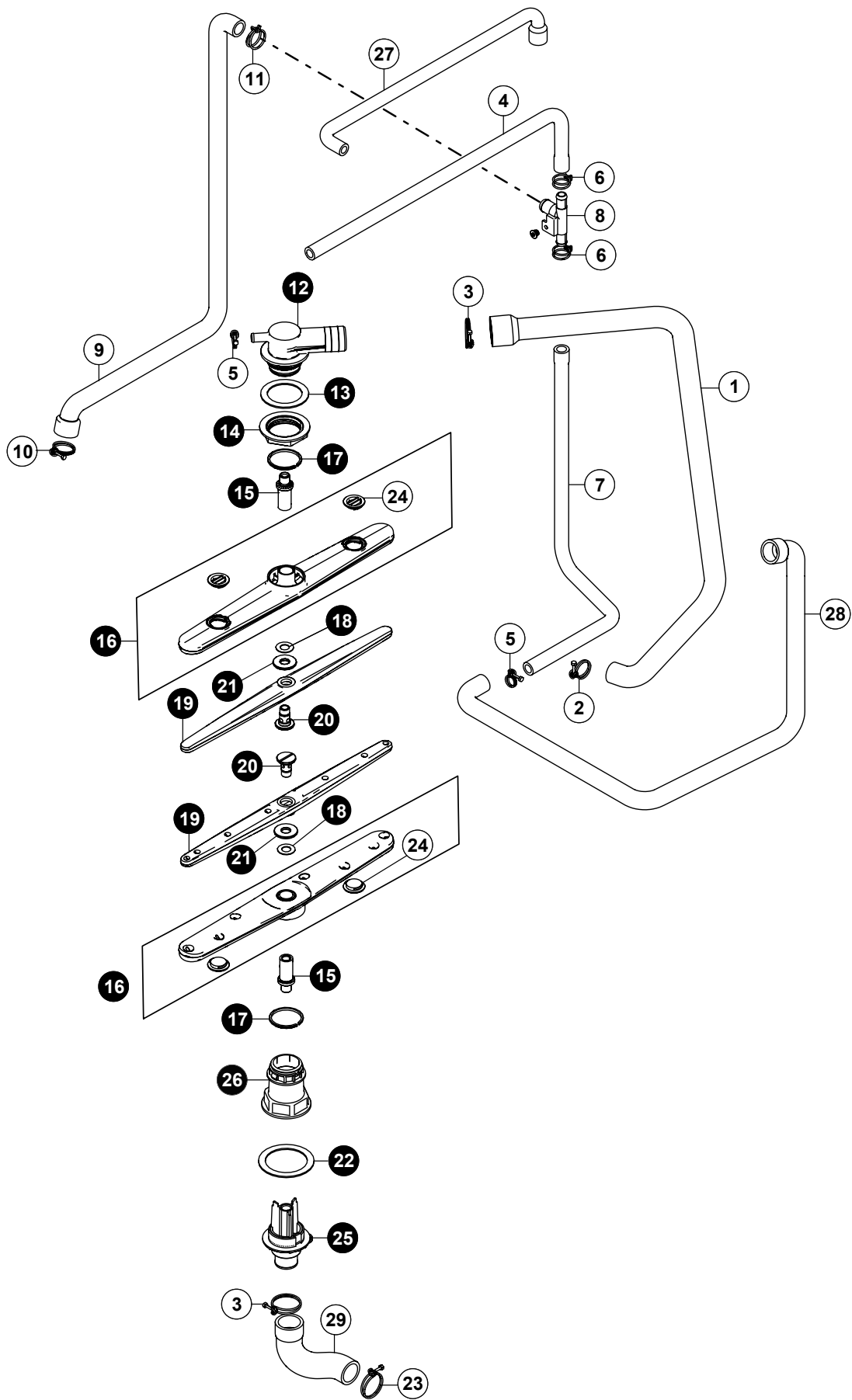
Pos. no.	Part number	Part name	Remarks
41	04-005367-001	Funnel	
42	04-005030-050	Replacement kit (cap)	
43	00-227073-095	Jumper	
44	04-006448-001	Spare parts kit check valve	Spare part for UK only
	00-609745-000	Salt VE 2Kg	

6. Wash- and drain pump



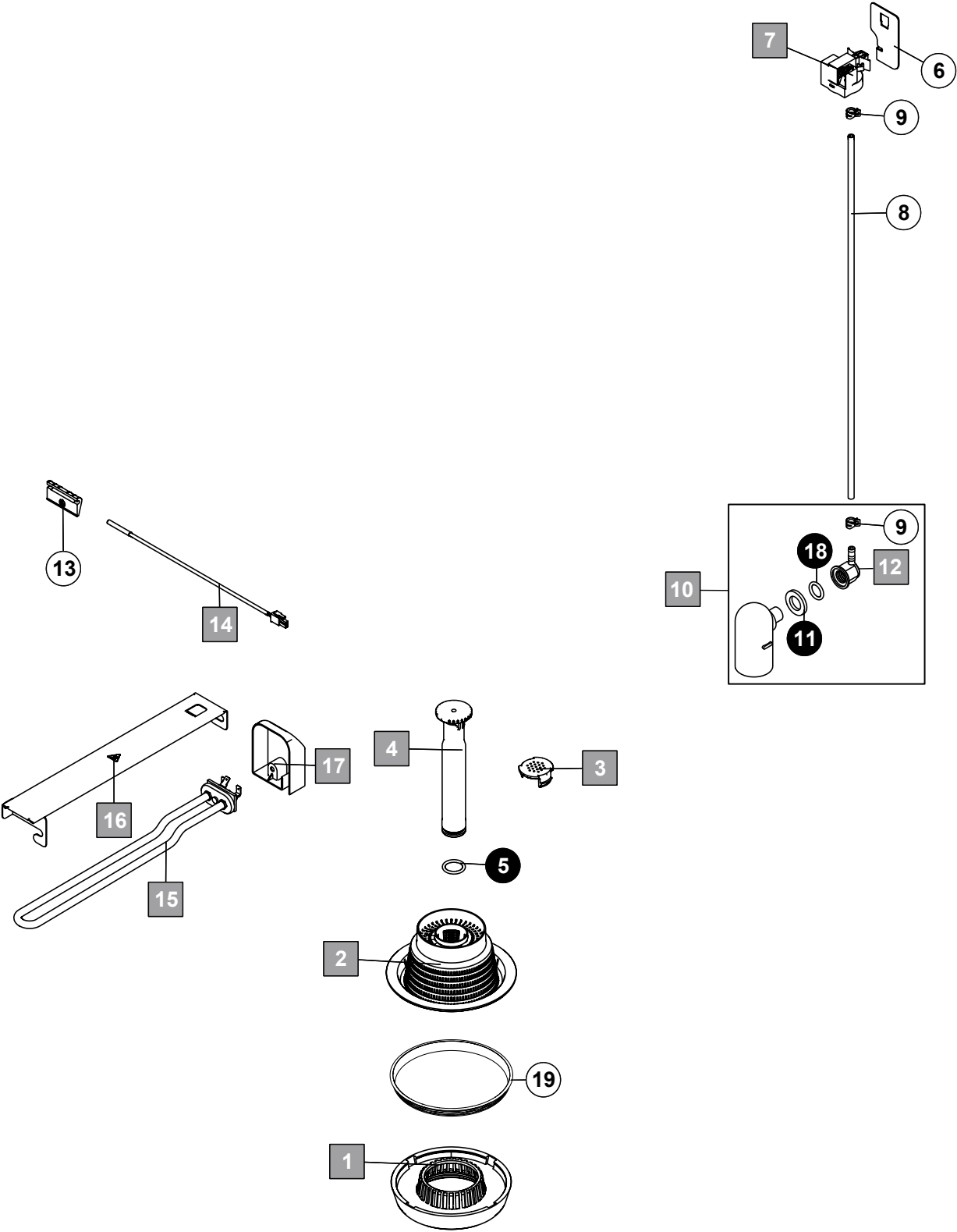
Pos. no.	Part number	Part name	Remarks
1	04-005327-001	Tank flange	
2	04-005358-001	Gasket	
3	04-005329-001	Wash pump, cpl.	
	04-005329-002	Wash pump, cpl. 60 Hz	only for G404-32B
4	04-005344-001	Hose	
5	00-323945-037	Hose clamp	
6	04-005249-001	Hose	
7	00-886756-003	Socket	
8	00-323945-029	Hose clamp	with pump; drain without pump + softener
	00-323945-033		drain without pump + with softener
9	04-005177-001	Hose	only with drain without pump
10	01-240788-001	Tee	
11	00-323945-035	Hose clamp	
12	00-323945-018	Hose clamp	
13	04-005077-001	Drain pump	only with drain with pump
14	04-005092-001	Bracket drain pump	
15	00-883961-002	Drain hose	only with drain without pump
16	00-323945-031	Hose clamp	only with drain with pump
17	04-005171-001	Hose	
18	01-240142-001	Ventilation valve, cpl.	
19	00-324510-140	Hose clamp	
20	00-323945-140	Hose clamp	only with drain with pump
21	00-324045-000	Drain hose	
22	00-324384-000	Nut	
23	00-775305-001	Gasket	
24	00-775531-001	Blind plug	only with drain with pump
25	00-895609-003	Plug	
26	01-297500-001	Plug	
27	04-005174-001	Hose	

7. Wash- and rinse system



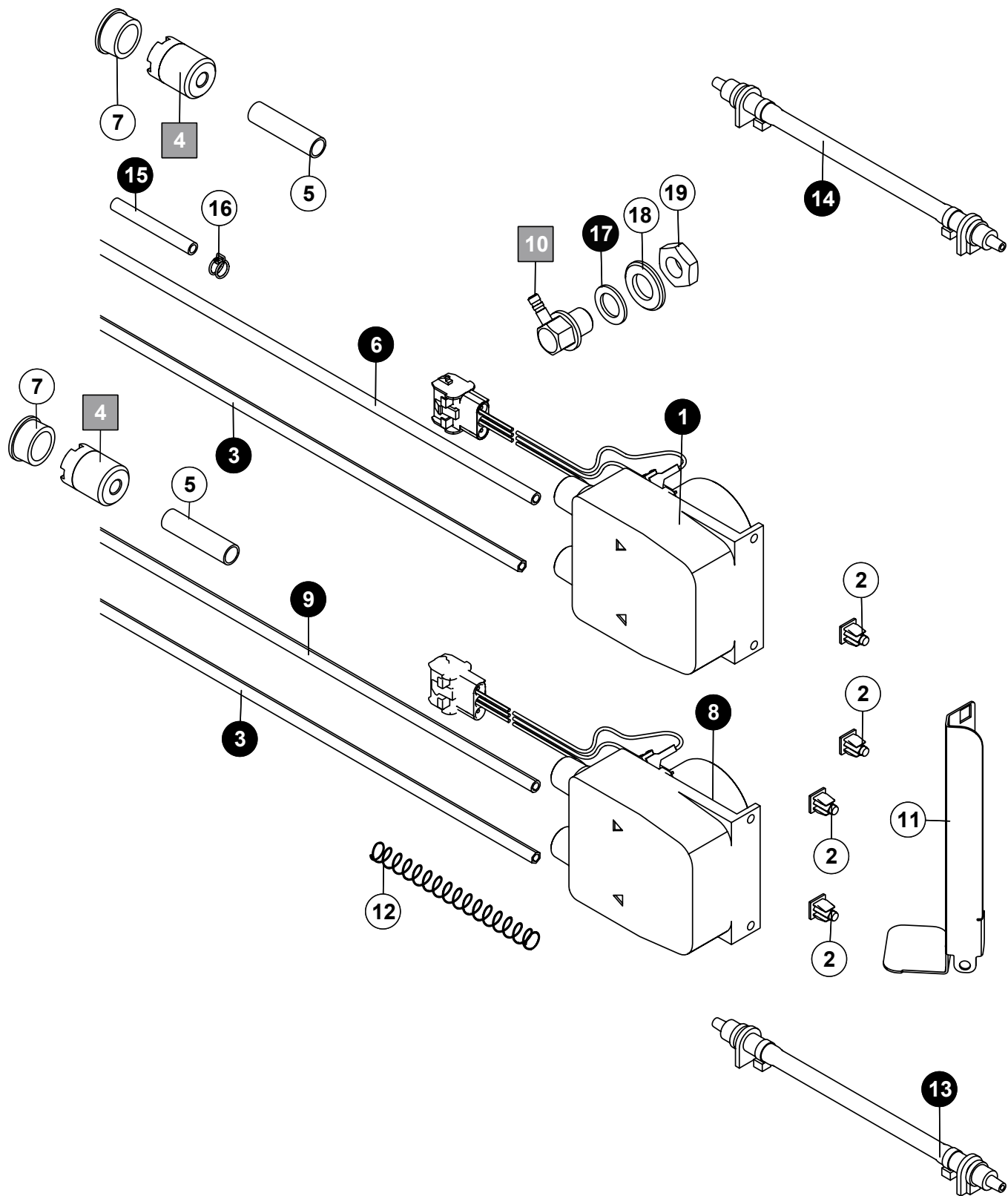
Pos. no.	Part number	Part name	Remarks
1	04-005345-001	Wash manifold	
2	00-323945-029	Hose clamp	
3	00-323945-040	Hose clamp	
4	04-005166-001	Hose	
5	00-323945-018	Hose clamp	
6	00-324510-202	Hose clamp	
7	04-005166-003	Hose	
8	00-324071-000	Tee	
9	04-005090-001	Hose	only with rinse pumpe (boiler depressurised)
	04-005170-001	Hose	Pressure boiler
10	00-323945-033	Hose clamp	only with rinse pumpe (boiler depressurised)
11	00-324510-242	Hose clamp	
12	04-005310-001	Upper wash arm bearing	
13	00-172986-043	Gasket	
14	04-005311-001	Nut	
15	04-005025-001	Axle	
16	01-294335-001	Wash arm, cpl.	
17	01-515356-001	Sliding ring	
18	00-774072-007	Teflon washer	
19	04-005148-001	Rinse arm, cpl.	
20	01-240095-001	Axle	
21	01-240205-001	Milled nut	
22	00-172986-043	Gasket	
23	00-323945-037	Hose clamp	
24	01-515110-001	Wash arm plug	
25	04-005149-001	Lower wash arm bearing	
26	04-005150-001	Nut	
27	04-005170-002	Hose	
28	04-005176-001	Hose	
29	04-005346-001	Hose	

8. Tank and strainer system



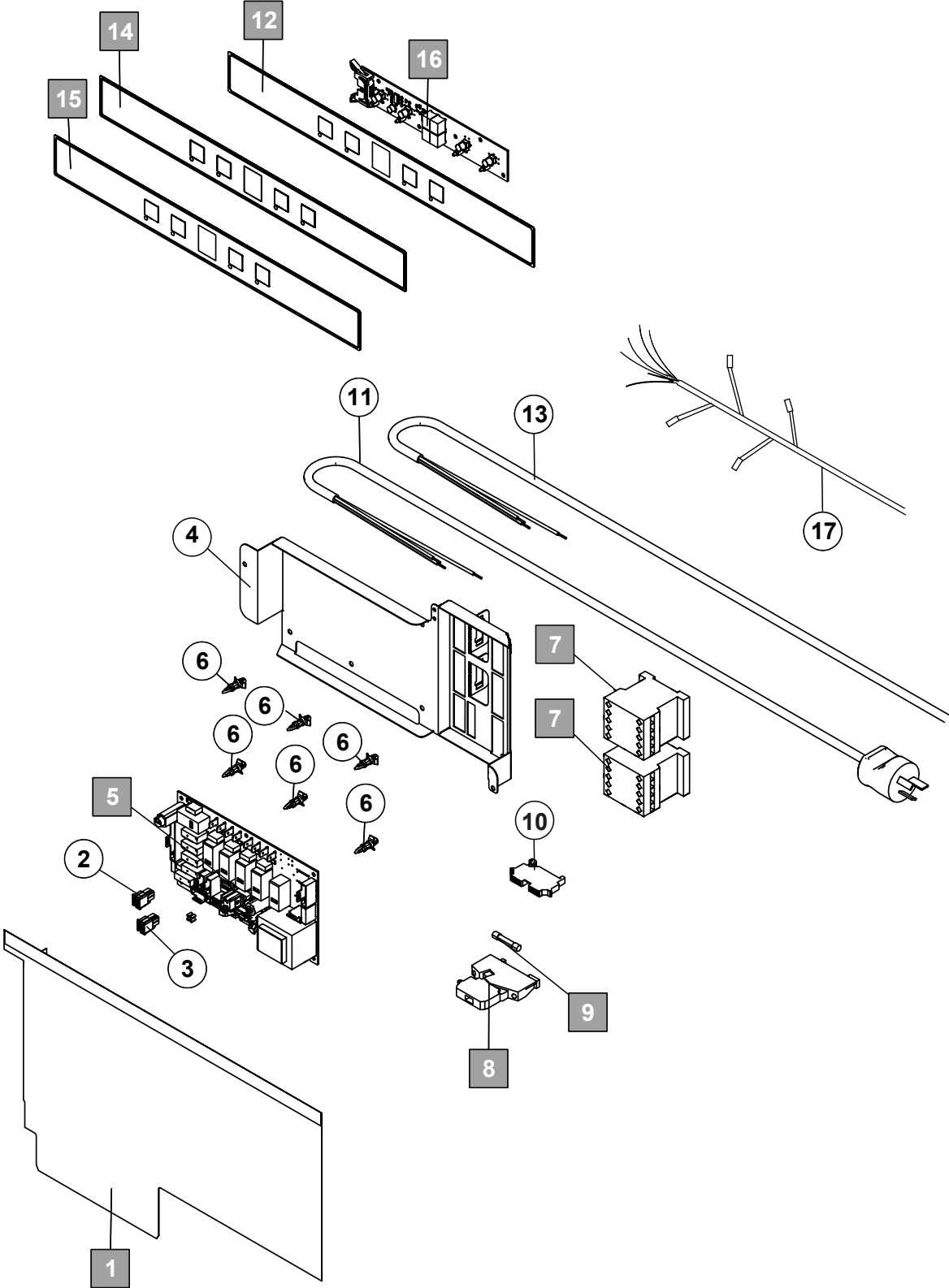
Pos. no.	Part number	Part name	Remarks
1	04-005328-001	Nut, suction	
2	04-005338-001	Strainer	
3	04-005359-001	Plug	only strainer system with drain pump
4	04-005339-001	Overflow pipe	only strainer system without drain pump
5	00-276903-076	O-ring	only strainer system without drain pump
6	04-005155-001	Bracket	
7	00-775866-202	Pressure transmitter	
8	00-324402-005	Hose	
9	00-324510-081	Spring band clamp	
10	04-012847-001	Spare parts kit air chamber	incl. Pos. 9, 11, 12 and 18
11	04-005354-001	Gasket	
12	04-005368-001	Nut	
13	01-297719-001	Bracket temperature sensor	
14	00-775612-001	Temperature sensor	
15	04-005192-001	Heating element	from serial number 867150429 without protective cover (Pos.16)
16	04-005195-001	Protective cover heating element	from serial number 867150604 without protective cover
17	01-515113-001	Protective cover heating element	
18	00-884505-005	O-ring	
19	04-005237-002	Gasket	

9. Detergent/rinse aid



Pos. no.	Part number	Part name	Remarks
1	01-515269-006	Dosing unit rinse aid	only machines with rinse aid
2	00-775460-001	Bracket	only machines with dosing pump
3	01-515410-001	Hose	
4	00-775239-001	Suction piece	only machines with rinse aid
5	01-246210-001	Hose (blue)	
6	01-515410-013	Hose	
7	00-886756-004	Socket	
8	01-515269-002	Dosing unit detergent	only machines with detergent
9	01-515410-007	Hose	
10	04-005333-001	Injector (detergent)	
11	04-005251-001	Bracket	only machines with dosing pump
12	00-324381-000	Spring	only machines with detergent
13	00-775608-002	Spare parts kit mill hose detergent	only machines with detergent
14	00-775608-003	Spare parts kit mill hose rinse aid	only machines with rinse aid
15	01-515410-017	Hose	
16	00-324510-068	Hose clamp	only machines without dosing
17	00-774072-006	Teflon washer	
18	00-602289-000	Washer	
19	00-602481-000	Nut	

10. Control



Pos. no.	Part number	Part name	Remarks
1	04-005224-001	Protective sheet	
2	04-005178-001	Connector	only with pressure boiler
3	04-005178-002	Connector	only with rinse pump
4	04-005250-001	Bracket	
5	04-005320-001	Control unit	
6	04-005173-001	Bracket	
7	00-695521-062	Contacter	
8	00-775548-001	Clip	
9	00-775570-001	Fuse	
10	00-323979-012	Terminal	
11	01-510061-004	Cable	only for Australia
12	04-005046-001	Keyboard foil	
13	00-374343-005	Cable	only at 1P
14	04-005181-001	Keyboard foil	Cookmax
15	04-005182-001	Keyboard foil	FHE
16	04-005050-001	Operating and display unit	
17	04-005127-001	Cable	

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